






Technical data sheet

PET-GAG FILM TYPE 300 MEDICAL FILMS

Configuration	
Outside layers	PET-G virgin granulate (Estar 6763); anti-blocking and slip agents
Middle layers (type 300)	PET-A virgin resin, blue-tinted available
Dimension	
Nominal thickness value	0.150 ... 1.000 mm
Nominal size value	≤ 1,200 mm
Tolerance	see General Terms & Conditions
Physical properties	
Color	colorless transparent
Density	1.32 g/cm ³
Shrinkage	≤ 10 % (10 min at 140 °C, depending on film thickness)
Options on request	
Color	specified color according reference
PE-protection film	one or both sides
UV-protection	UV light transmittance ($\lambda = 360 \text{ nm}$) ≤ 0.5 %
Antistatic treatment	on both sides surface resistance ≤ 10 ⁹ Ohm (measured at 50 % relative humidity)
Field of application	
Forming	all kinds (tool temperature ≥ 30 °C, forming ≥ 120 °C)
Sealing, Welding	high-frequency, ultrasonic (depending on medium)
Sterilization	Gamma, ETO, E-Beam

The product is in accordance with the regulations of:

- Commission Regulation EU 10/2011
- BfR Recommendation XVII
- Raw materials comply to FDA, Title 21 Part 177
- The used PET materials are biocompatible according to test conditions of US Pharmacopeia (USP) Class VI and ISO 10993
- Additives and pigments are not regulated by US and European Pharmacopeia

All specified physical characteristics are indications. Deviations from the values given here are mostly due to technological reasons and not per se justifying the claim of the goods. All specified physical properties are only valid for a none-processed film. The assessment of the suitability of a film of FWG for the intended purpose is in customer's responsibility.

